

DUO-NORIA

CHEESE BOXES PRODUCTION LINE

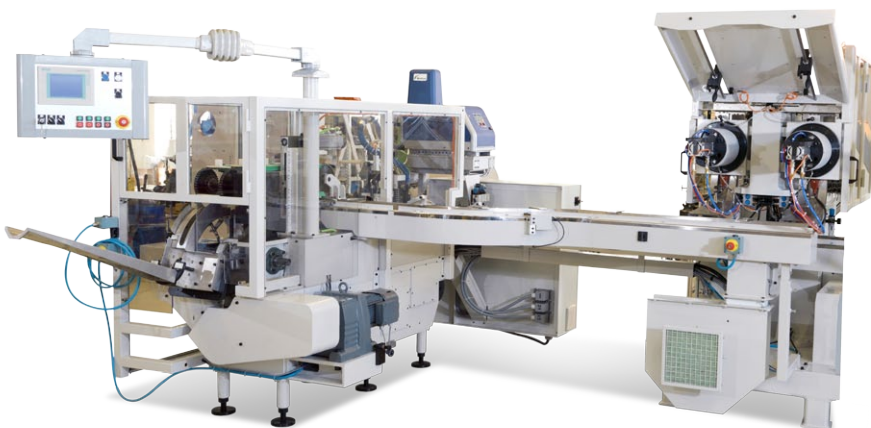
50 boxes / min

 Made in FRANCE



« DUO-NORIA manufacturing line, high speed production line for round processed cheese boxes »

- DUO-NORIA production line is dedicated to the manufacturing of round drawn cardboard boxes for spreadable cheese triangles.
- Deep drawing machine DUO works with two punching heads for the making of lids and bottoms.
- Assembling machine NORIA makes two operations:
 - positioning and gluing of collars
 - closing of boxes (lid positioning)
- Connexion between DUO and NORIA is made by two air conveyors. Closed boxes are stacked in outfeed loader.
- Capacity of DUO-NORIA : up to 50 boxes / min



TECHNICAL SPECIFICATIONS

Dimensions of boxes	Ø 111mm - adjustable height from 15 to 70 mm (from 1 to 4 layers of triangles)
Required cardboard	white or printed / from 350 to 450 gr/m ²
Weight	5 tons
Power consumption	electricity : 20 kWh
	compressed air : 26 m ³ h at 6 bars



GMA 
PACKAGING & MACHINERY

Rue Roger Thirode - 39800 POLIGNY - France
Tél.: +33 (0)3 84 37 24 12 - Fax: +33 (0)3 84 37 05 57 - gma@gma-france.com

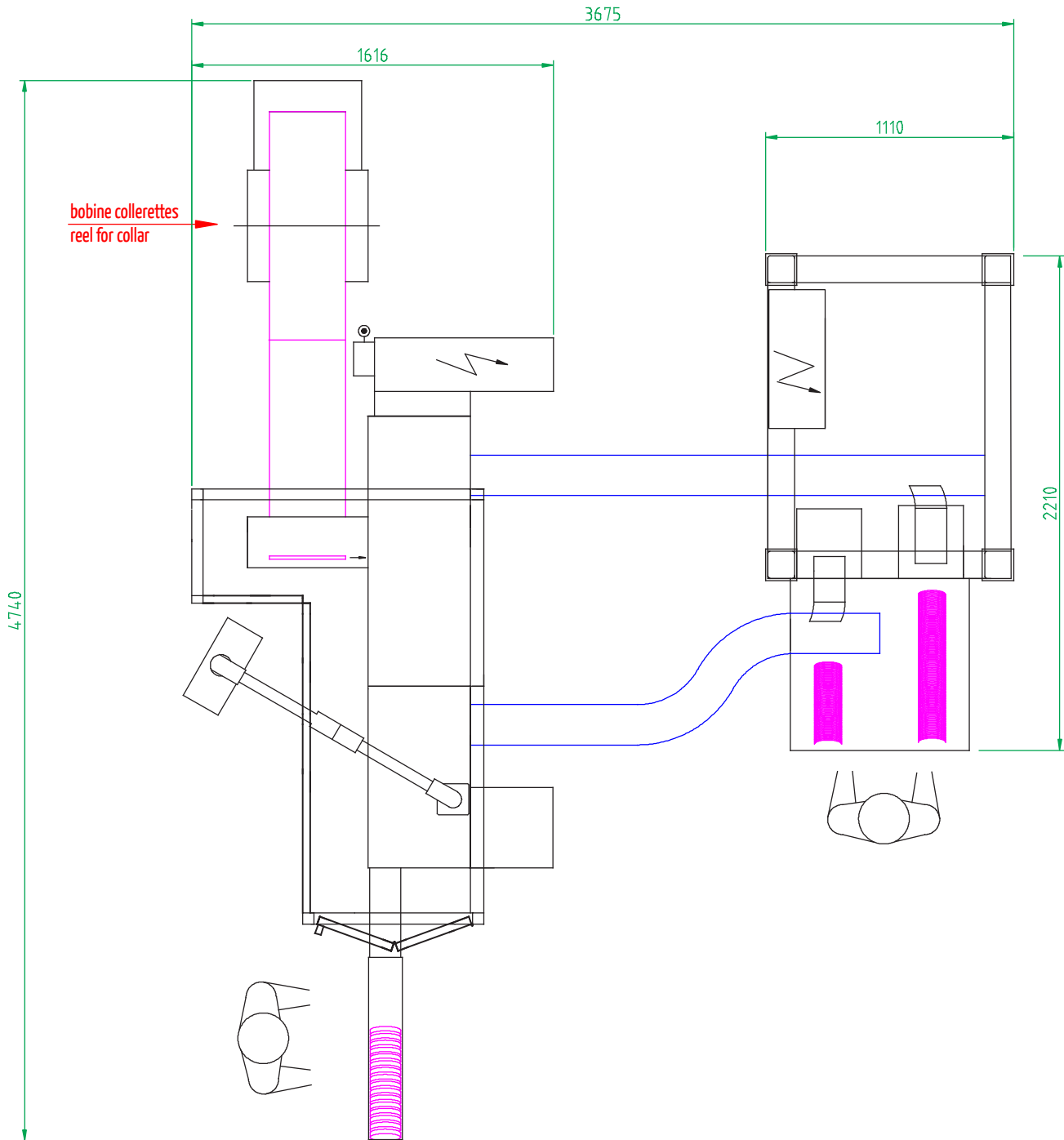
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Indicative and non contractual layout.