

QUATRO-NORIA

CHEESE BOXES PRODUCTION LINE

100 boxes / min

Made in FRANCE



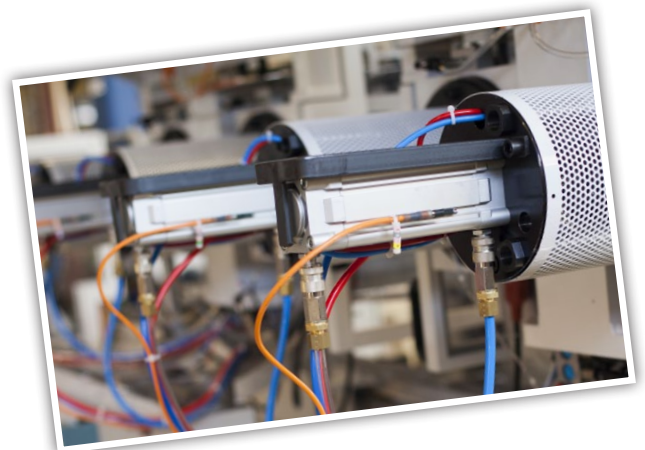
« QUATRO-NORIA manufacturing line, high speed production line for round processed cheese boxes »

- QUATRO-NORIA production line is dedicated to the manufacturing of round drawn cardboard boxes for spreadable cheese triangles.
- Deep drawing machine QUATRO works with four punching heads for the making of lids and bottoms.
- Assembling machine NORIA makes two operations:
 - positioning and gluing of collars
 - closing of boxes (lid positioning)
- Connexion between QUATRO and NORIA is made by two air conveyors. Closed boxes are stacked in outfeed loader.
- Capacity of QUATRO-NORIA : up to 100 boxes / min



TECHNICAL SPECIFICATIONS

| | |
|---------------------|---|
| Dimensions of boxes | Ø 111mm - adjustable height from 15 to 70 mm (from 1 to 4 layers of triangles) |
| Required cardboard | white or printed / from 350 to 450 gr/m ² |
| Weight | 7 tons |
| Power consumption | electricity : 30 kWh |
| | compressed air : 56 m ³ h at 6 bars |



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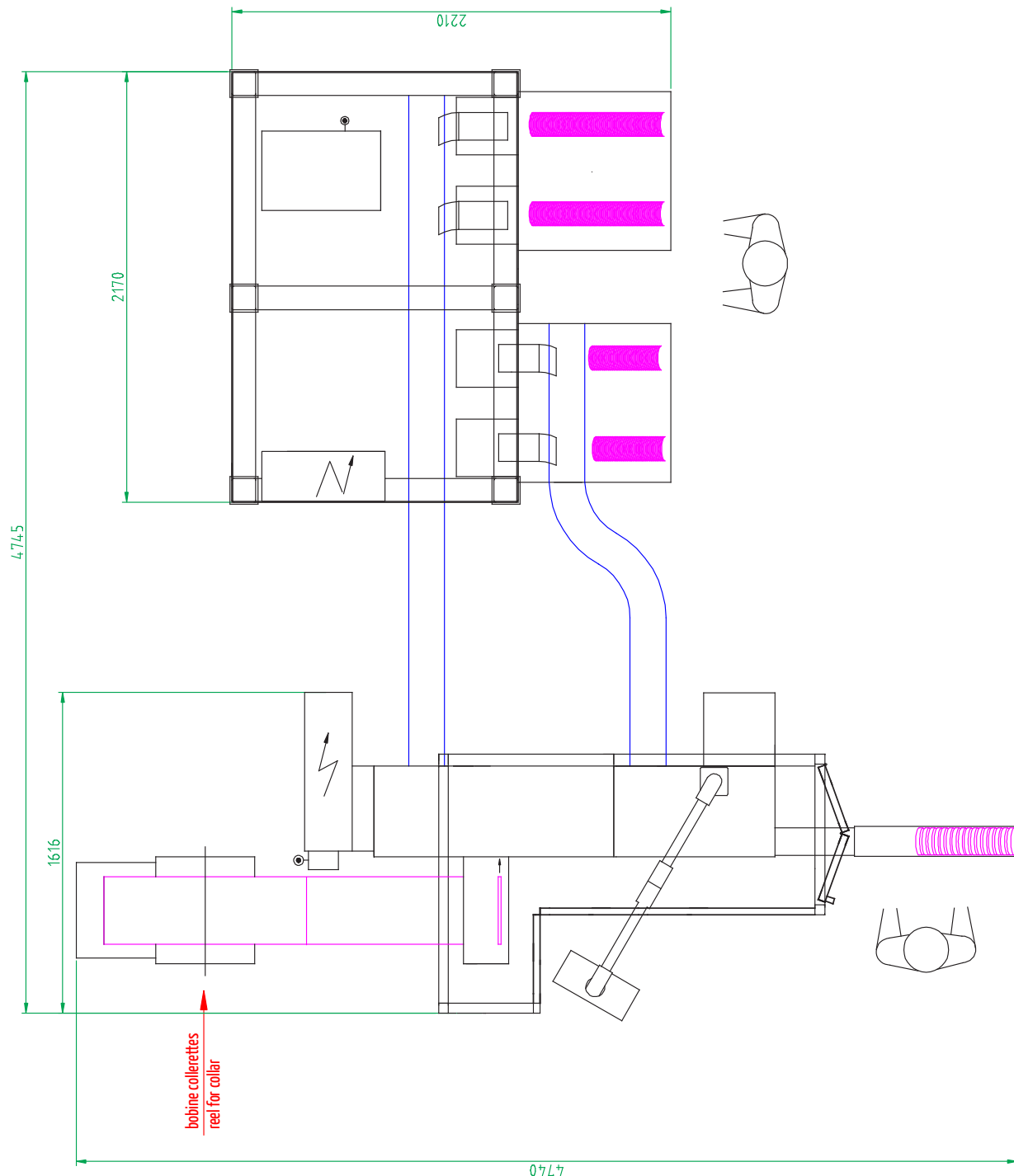
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Indicative and non contractual layout.